

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie



Tel (613) 632-5200
Fax 613 632-5246

D350-833-017L07
Job Sheet 198383



Part No: D350-833-017L07

Job Qty: 2 pcs

Part Name: Dome Light Air Vent - Light Gray (Geneva P112XL) Job Qty: 2 pcs



Part Weight: 0 lbs

Status: New

Job Created: 7/25/19

Due Date: 8/30/19

Job Tracking No:

Priority: Medium

Type: SOLD

Created By: Marie Lajeunesse

Description: ORDER 18242

Note: DWG REV D SHEET 14 IPP REV:A 13.09.21 NEW ISSUE DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
110	Packaging 1 - Pick Kit	2 pcs	✓	8/30/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S211479



Part: D350-833-017L07
Job No: 100000

Job No: 198383

Serial No/Batch: S211479

Revision:

Inspector:

Exp Date:

Instructions:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/04/19

120 QC 4	2 pcs	8/30/19	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
130 Packaging 3-1 - Stock - B4B 2 pcs		8/30/19	0.00 0.00	QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
135 DC - 1 - B4B	2 pcs	8/30/19	0.00 0.00	Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B					
Packaging 3 - 34 - B4B					
Packaging 3 - 35 - B4B					
Packaging 3 - 36 - B4B					
135 DC - 1 - B4B	2 pcs	8/30/19	0.00 0.00	DC - 1 - B4B	
140 QC 21 - FG	2 pcs	8/30/19	0.00 0.00	DC - 2 - B4B	
				QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

May B. 7/20

DAS 21 9-00

DAS

SEP 05 2019

Part Op 110 - Pick Kit)

Descriptions: 120 - QC4- 100% Inspect kits for completeness)

130 - Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D350-833-017

Location: _____

DAS

21

9-88

DAS

21

9-88

SEP 05 2019

SEP 05 2019

7/25/2019

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135 - (Document Control) Photocopy bluefile & type labels per PPP D350-833-017 CHG001

140 - (QC21- Final Inspection - Work Order Release)

011747

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4887-041L07	Dome Light Air Vent Assembly, Light Gray	MF002 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S211418 ✓
D4897-045	Dome Light Wiring	MF003 2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S209979 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D4887-041L07	2	0	0
	D4897-045	2	2	0

Part Specifications

Specifications could not be found.

Plex 7/25/19 2:59 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS	
		Rework ☐ Scrap ☐ Use-as-is ☐		Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition			
Root Cause		FAULT CATEGORY			
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____			
		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐			
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐			
		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			

25.5. Parts List

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D350-833-011	DOMELIGHT AIR VENT (P112-S)
	X				D350-833-013	DOMELIGHT AIR VENT (P112-L)
		X			D350-833-015	DOMELIGHT AIR VENT (P112-X)
			X		D350-833-017	DOMELIGHT AIR VENT (P112-XL)
				X	D350-833-019	NVIS FILTER KIT
		1			D4858-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N G12983)
				6	D4873-1	O-RING
			1		D4887-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N G12984)
	1				D4888-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N GA129-12)
1					D4889-041	DOMELIGHT AIR VENT ASSY (REPLACES P/N GA129-11)
1	1	1	1		D4897-045	DOMELIGHT WIRING (REPLACES P/N G129-8-2 AND G12989-2)
				2	D4907-1	NVIS FILTER

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Revision: 0

25-00-00